



Regulatory Education for Industry (REdI): **GENERIC DRUGS FORUM**

Sheraton | Silver Spring, MD | April 22-23, 2015

Dissolution Method Development for Generic Drug Products

Banu Sizanli Zolnik, Ph.D.

Division of Biopharmaceutics, Office of New Drug Products,
Office of Pharmaceutical Quality -
CDER, FDA

This presentation reflects the views of the presenter and should not be construed to represent FDA's views of policies



Outline

- **Role of dissolution method development**
- **Current approaches for dissolution method development for generic drugs**
- **Product specific dissolution method**
- **Common deficiencies identified in the applications**
- **Summary**

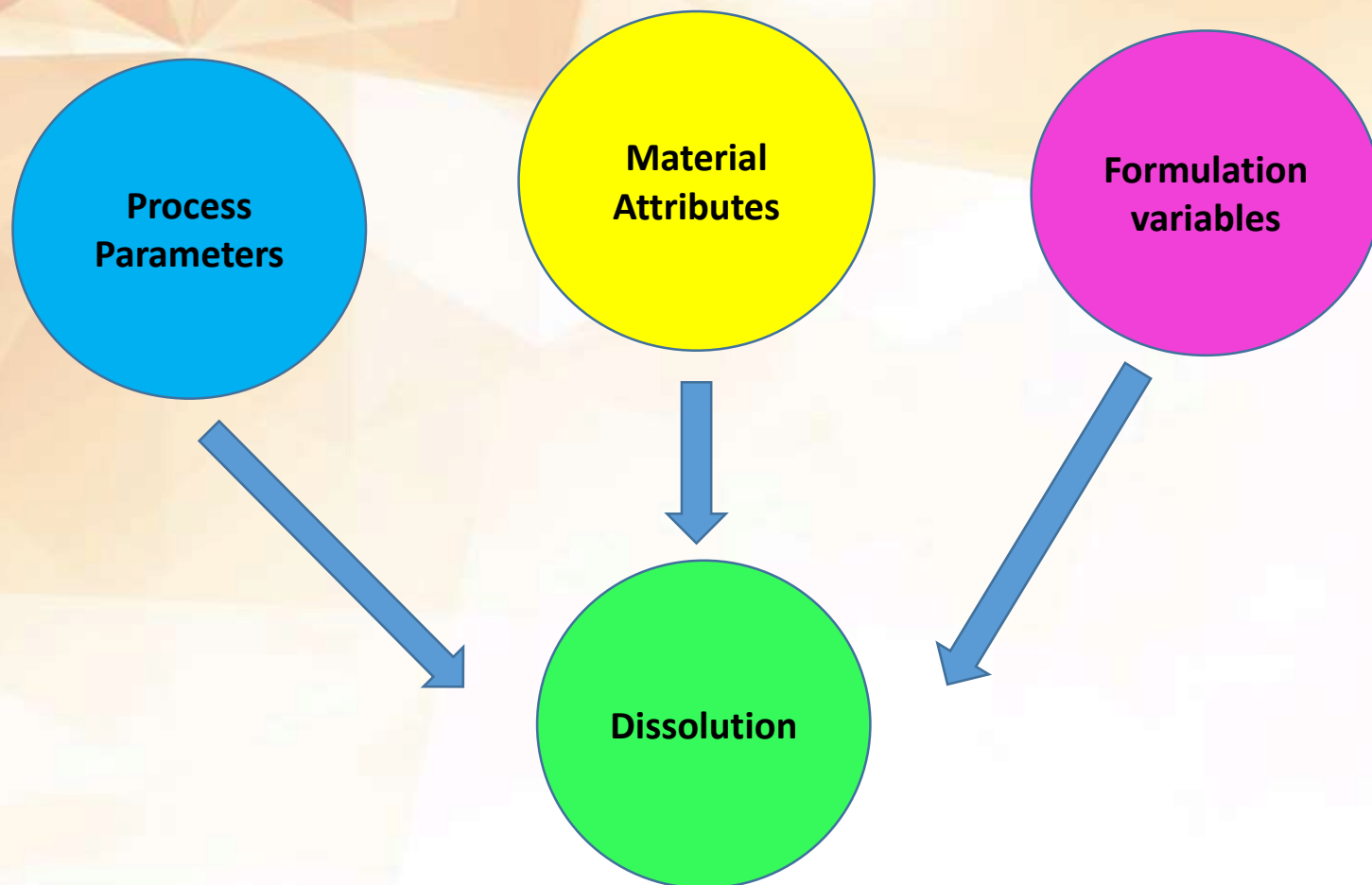


Dissolution testing as a tool...

- **A quality control**
 - **Batch-to-batch consistency**
 - **Provide quality assurance**
- **Important for formulation development**
- **Biowaiver purposes**
- **In vitro BE studies**
- **Alcohol-induced dose dumping**
- **Post-approval manufacturing changes**

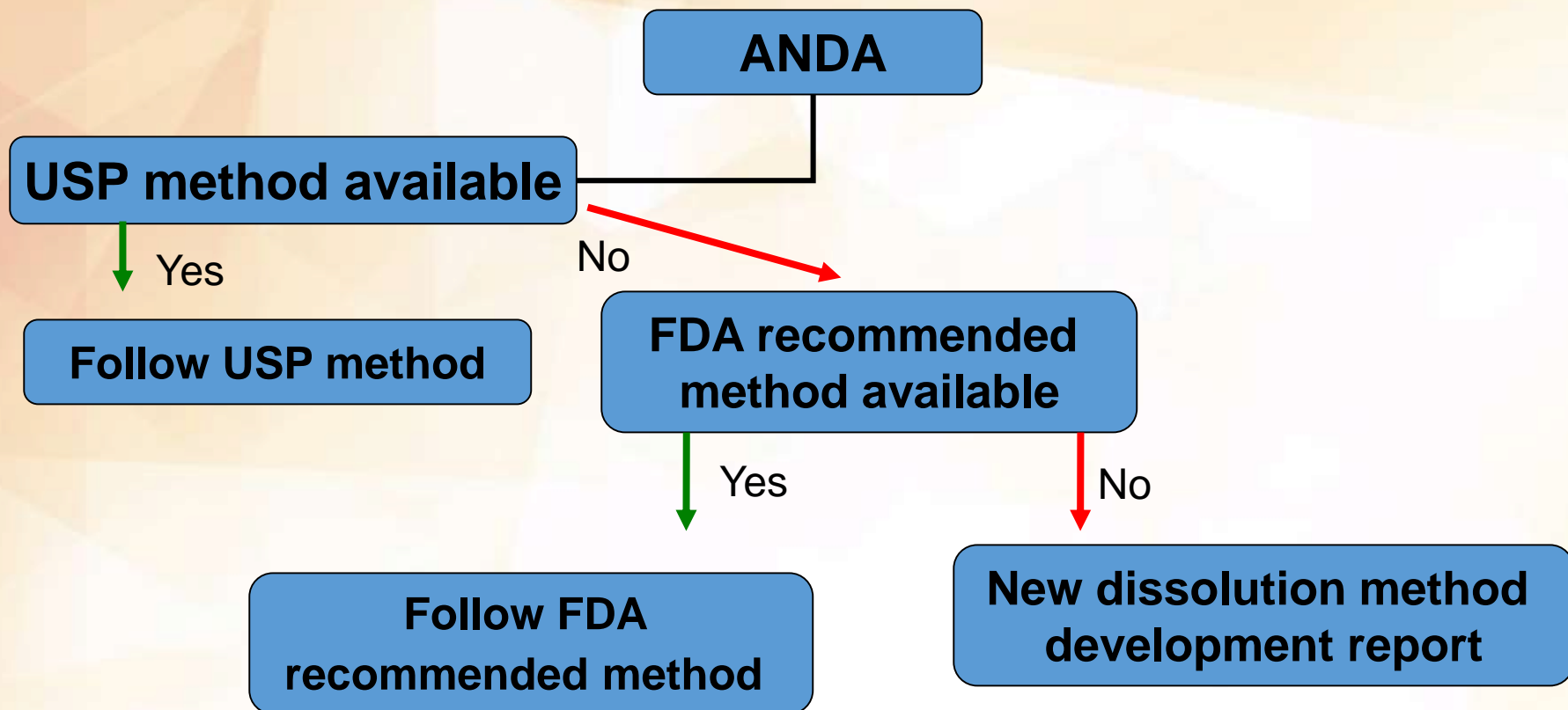


Role of Dissolution Method Development





Current Approaches for Dissolution Method Development



[FDA Dissolution Method](http://www.accessdata.fda.gov/scripts/cder/dissolution/dsp_SearchResults_Dissolutions.cfm?PrintAll=1)

http://www.accessdata.fda.gov/scripts/cder/dissolution/dsp_SearchResults_Dissolutions.cfm?PrintAll=1



Product Specific Method Development

Three Components:

- 1. Evaluation of the method**
- 2. Discriminating ability**
- 3. The acceptance criterion**



1. Evaluation of the method

- **Solubility profile**
- **Selection of the apparatus**
- **In vitro dissolution/release media**
- **Rotation/Agitation speed**
- **Sink conditions**
- **Data to support selection of surfactant**

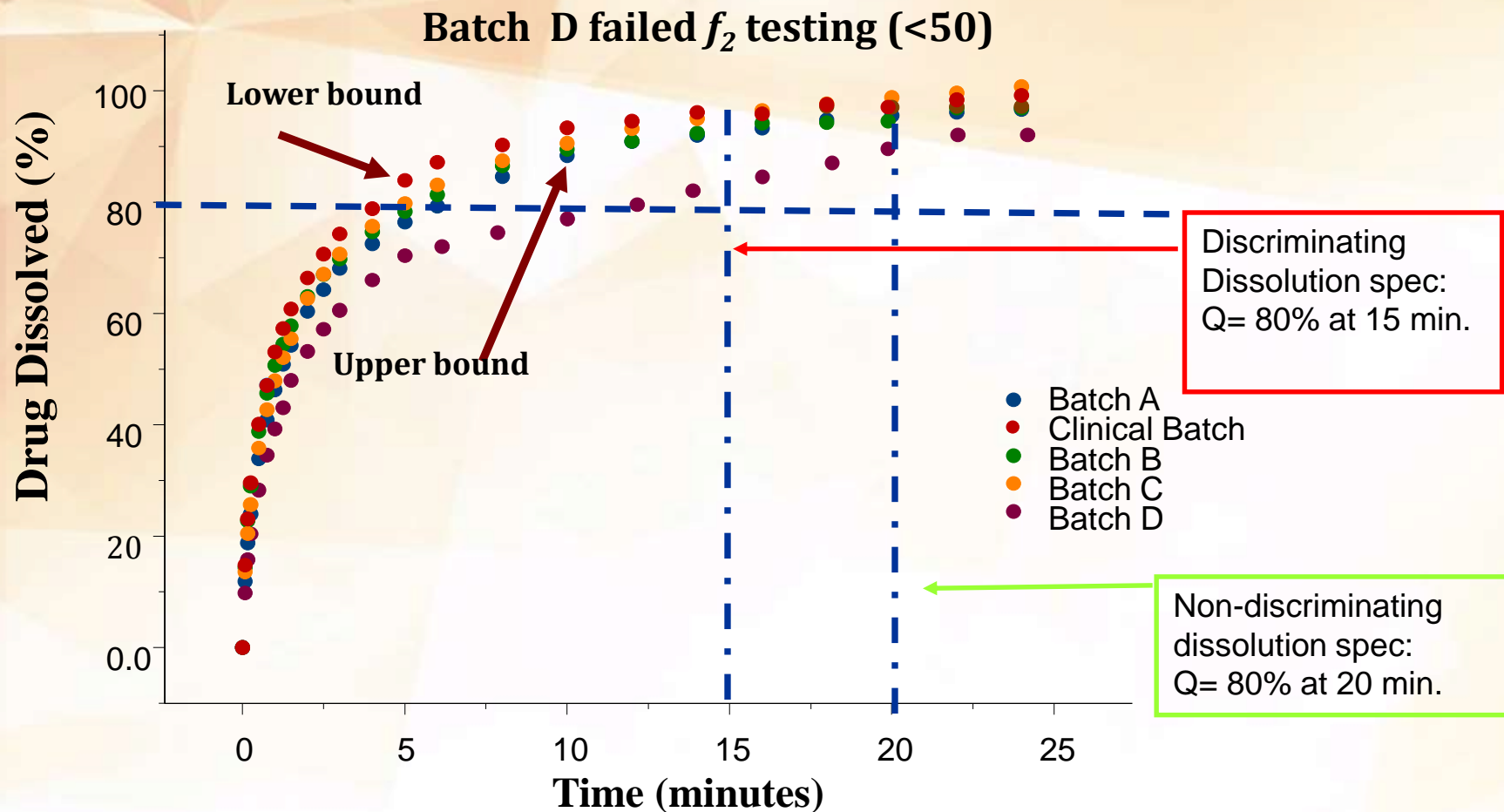


2. Discriminating Dissolution Method

- **Differentiates drug products manufactured under target conditions vs. formulations with meaningful variations for the most relevant manufacturing variables**



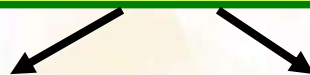
Different Particle Size Ranges





Based on bioequivalence batches

Manufacture product variants with different release characteristics



Select optimal dissolution method with adequate discriminating power

Determine bioavailability for product variants



Determine dissolution rates resulting in similar in vivo performance

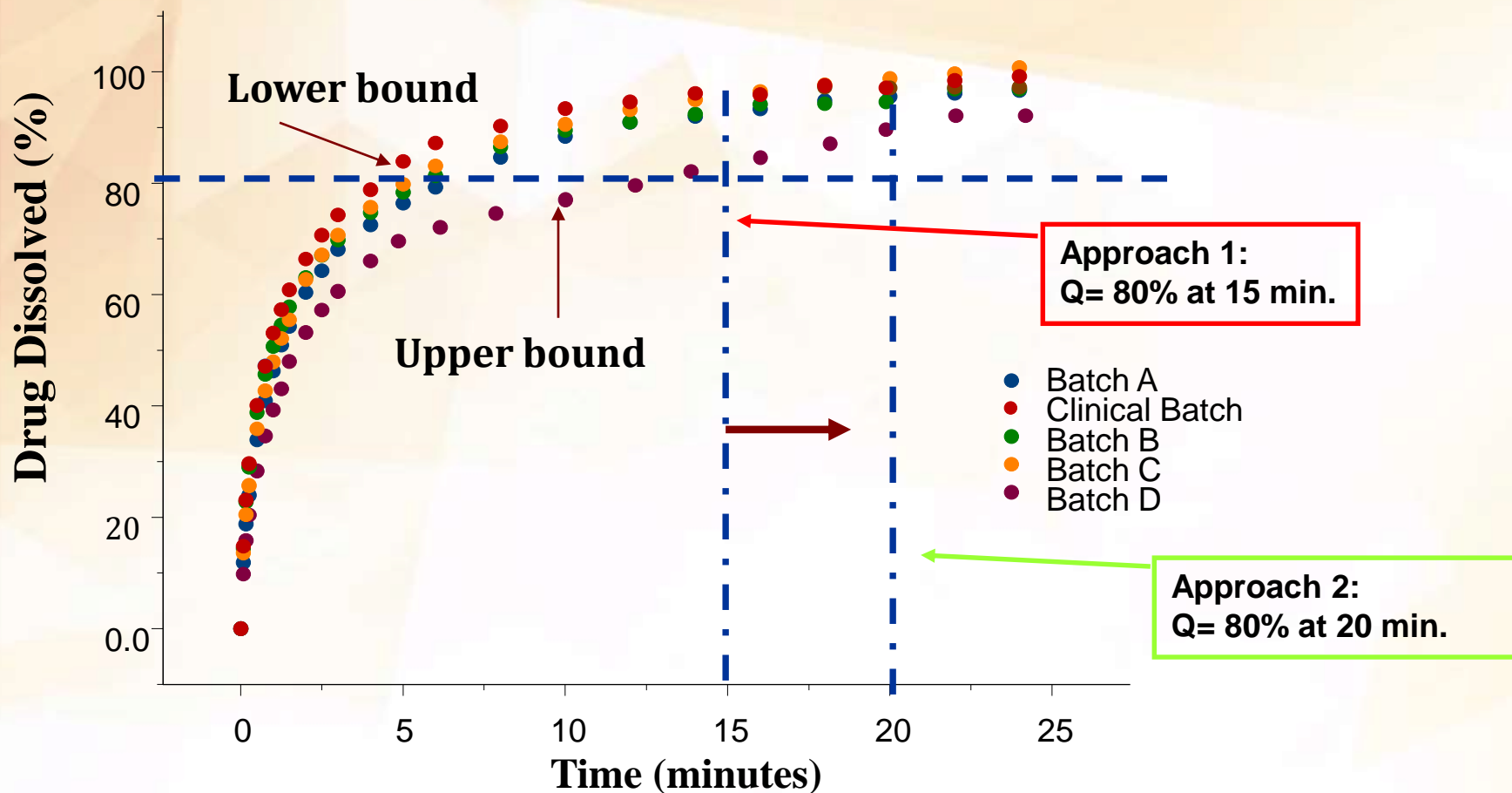


Dissolution specifications chosen to ensure similar (BE) product performance



Illustration of the dissolution profiles based on BE batches

Batches A, B, C, D, and Clinical were BE





3. Acceptance Criterion

- **Bioequivalence batches**
- **At least 85% of the drug is dissolved**
or
- **Where plateau of drug dissolved is reached**
- **The selection of time point should be where $Q=80\%$ of drug dissolved.**



Applications: Common deficiencies

- **Dissolution method development is not included in the application**
- **Fails to demonstrate that dissolution method is discriminating**
 - **No information on critical material attributes and process parameters**
- **Data do not support the proposed acceptance criterion**
- **There is no dissolution data for lower strength waivers, alcohol dose dumping studies, multi-media testing for MR products.**



Applications: Common deficiencies

- **There is no method transfer report when method validation is conducted at a different site**
- **Dissolution data collected on aged lots**
- **Individual dissolution data is not submitted.**



Summary

- **Dissolution method is product specific**
- **Three Components**
 1. **Evaluation of the method**
 2. **Discriminating ability**
 3. **The acceptance criterion**



Acknowledgments

- **Om Anand, Ph.D.**
- **Elsbeth Chikhale, Ph.D.**
- **Angelica Dorantes, Ph.D.**
- **Kelly Kitchens, Ph.D.**
- **Jing Li, Ph.D.**
- **Haritha Mandula, Ph.D.**
- **Mei Ou, Ph.D.**
- **Paul Seo, Ph.D.**
- **Sandra Suarez Sharp, Ph.D.**

Questions?

Evaluation: surveymonkey.com/s/GDF-D2S8